

ALLEN[®] 552/LXS Co-extruded High Impact ABS Sheet (Medium Gloss)

Introduction	ALLEN [®] 552/LXS is a general purpose ABS that has high impact strength.
General Information	ALLEN [®] 552/LXS is Underwriters Laboratories, Inc [®] recognized for UL Std 94 HB (UL94) and Federal Motor Vehicle Safety Standard No. 302 (FMVSS 302)
Suggested Applications	 Covers and Housings Vehicle Interiors Office Furniture Instrument Cases
Features	 Custom color matching Good forming properties Edge trim easily used into future orders Korad can be applied for UV protection Medium gloss finish
Environmental and Safety Considerations	SEKISUI SPI is committed to ensuring that its products can be manufactured, transported, stored, used, disposed and recycled with an appropriate regard for safety, health and environmental protection. We support the safe handling of our products. Please contact our Technical Service department at 800.682.8758 for resources or visit our website: http://www.sekisui-spi.com. For Material Safety Data Sheets, please call 800.325.3133.
SEKISUI SPI ISO 9001 and 14001 Certified	
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ALLEN[®] 552/LXS

Co-extruded High Impact ABS Sheet (Medium Gloss)

Physical Properties

Property	Test Method	Typical Value ¹		
Physical				
Specific Gravity	ASTM D792	1.02-1.04 g/cc		
Gloss, 60° Angle	ASTM D523	50-70 %		
Mechanical				
Tensile Strength	ASTM D638	5,000 psi	34.4MPa	
Flexural Modulus	ASTM D790	290,000 psi	1999.4MPa	
Flexural Strength	ASTM D790	8,100 psi	55.8MPa	
Notch Izod Impact, 73 °F	ASTM D256	6.0 ft-lb/in	320 J/m	
Notch Izod Impact, 0 °F	ASTM D256	2.0 ft-lb/in	106 J/m	
Thermal				
Heat Deflection Temperature (HDT) 66 psi (0.45 MPa), unannealed	ASTM D648	195 °F	90.5 °C	
Mold Shrinkage	ASTM D955	0.005-0.007 in/in		
Flammability				
Underwriters Laboratories., Inc® Component Recognition	UL Standard 94 HB	0.060 in		
Motor Vehicle Safety Standard	FMVSS 302	Passes		
1 Values based upon injection molded resin Not intended for specification purposes.				

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